

POSSIBILITIES & PROCEDURE **SEMI-ORTHOPAEDIC LASTS** WORK AND SAFETY FOOTWEAR

CATEGORIES

■ **Category B (all lasts possible)**

Semi-orthopedic footwear, available in various lasts and widths, with the option to modify the upper, lining, outsole (and scuff cap). Fill sole and modular adaptations to the lasts are possible (Waist, forefoot, Hallux, dig 5).

■ **Category BI (all lasts possible)**

Same as category B, but Neskrid produces the insoles.

■ **Category C (standard last 66 only)**

Standard footwear with orthopaedic features. The model, upper material, lining, outsole and scuff cap are selectable.

■ **Category CI (standard last 66 only)**

Same as category C, but Neskrid produces the insoles.

LASTS

Depending on the required category, we offer the following 5 standard lasts;

■ **Last 66 Standard last**

Size 35 to 52

Available in 5 widths (8-9-10-11-12)

This is our widest last (Ball width)

It accommodates a 3.5mm insole, including the cover material under the safety toe cap

■ **Last 77 Semi-orthopaedic**

Size 38 to 48

Available in 2 widths (10-13)

This last is 6mm higher, providing additional space for insoles under the safety toe cap

It is also suitable for diabetic patients requiring thicker insoles

The allowed space under the safety toe cap is 9mm. Consider this a "bruto last (last including additional space for the insole)

■ **Last 88 Orthopaedic type B**

Developed for diabetic patients

Size 38 to 48

Available in 1 width (12)

This last offers the highest safety toe cap height we provide

The allowed space under the safety toe cap is 9mm. Consider this a "bruto" last (last including additional space for the insole)

■ **Last 517 Office**

This office shoe last is used for the Ituha (low) and Manso (high) models

Available in 2 widths (9-10)

It is compatible only with the office cupsole

The allowed space under the safety toe cap is 2.3mm

■ Last 700 (women's last)

This women's last is compatible only with the Haida, Maya, Yana, and Yuma models

Size 33-42

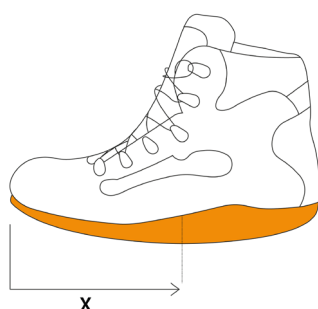
Available in 2 widths (6-7)

It is compatible only with cupsole PU women's black

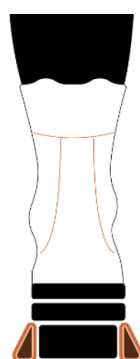
The allowed space under the safety toe cap is 2.3mm

INSTRUCTIONS / GUIDELINES FOR DETERMINING THE APPROPRIATE LAST FOR END USERS

1. Precise foot measurements from your customer to determine the best fitting last. To accurately select the last size, add 12mm to the measured foot length. Prioritize length selection, followed by ball width and girth. Remember, modular adaptations can be utilized to create additional space if needed.
2. To verify the blueprint's compatibility with the selected last size, employ the 66 cupsole patterns. This pattern also illustrates the toe cap design implementation, as our lasts feature pre-designed toe cap cutouts.
3. Alterations to the standard upper height will result in a custom-made upper and will be charged extra.
4. Custom-made outsoles are available, but are typically required only for polyphasic rockers, extreme rockers, heel wedges and the asphalt sole model.
5. Fill soles can be added; these removable cork layers, available in 3mm or 5mm, are placed beneath the last during production, creating extra volume for the insole. However, please note that this layer will only cover $\frac{3}{4}$ of the last's length, as placement under the forefoot or safety toe cap is not permitted.



Polyphasic Rocker



Heel wedge