

## **DELIVERY AND PACKAGING INSTRUCTIONS** **FOR ORTHOPAEDIC SAFETY FOOTWEAR (FULLY CUSTOMISED)**

To ensure that your order is processed efficiently and to your satisfaction, please observe the following instructions:

### **DELIVERY METHOD OF THE LASTS**

1. Lasts are marked with a last number and reference corresponding to the order specification;
2. Lasts are of good quality, i.e.: lasts are fully solid, not glued/stapled after breakage, no loose materials, no soft materials and no protruding staples and nails and/or other accessories. Lasts should withstand the forces of the heavier machinery;
3. Lasts must be cut in sections and properly assembled and without protruding parts;
4. Neskrid advises delivering both original and working footbeds separately, whereby (both) working footbeds should be provided with the letter W at the bottom;
5. Footbeds must be delivered closely fitted to the last and undamaged;
6. If the thickness of the footbed under the safety toe cap is thicker than permitted, Neskrid will resize it in accordance with certification requirements\*;
7. A sole stiffening in/to the footbed is only permitted if finished according to the instruction protocol for insoles and footbeds. Pay attention to the maximum permitted thickness under the safety toe cap including the footbed and the correct finishing of the cover taking account of the perforation;
8. If a cupsole is ordered, the footbed must be modelled according to the sole patterns provided by Neskrid. If they have not been supplied to us with the correct fit, Neskrid will fit a Hybrid sole or custom sole;
9. Closure lines are markings on the last that can be followed if indicated in the order. Hereby the deepest medial and lateral point will be considered while respecting the Neskrid design. The insertion point is respected provided this is possible in conjunction with the safety toe cap;
10. Self-supplied materials, which are selectable in NOCS, will not be considered and therefore not processed in the safety shoe.

### **PACKAGING**

- **Pack all products of one order together in one separate box;**
- Use as compact and sturdy a box as possible for transport;
- Use sufficient filling and protective material to prevent damage;
- DO NOT attach a copy of the order specification.

## **DELIVERY INSTRUCTION 3D PRINTED LASTS**

*Supplement to delivery instruction for orthopaedic safety footwear*

- The lasts must be able to withstand a pressure of at least 5 bar;
- The lasts are first put on the press machine before they are put into production. This is to assess whether the printed lasts are strong enough and do not break during production. So keep in mind that the lasts are put on the press several times;
- The lasts must be divisible so that the safety footwear can be unlasted and assessed by the exit control.

## **DELIVERY INSTRUCTION FEATURE**

*Supplement to delivery instruction for orthopaedic safety footwear*

- A feature supplied by you will only be processed if the option 'supply orthopaedic features' has been selected in NOCS;
- For safety footwear, you should also take into account the 4 mm anti-perforation insole, which is fitted between the footbed and the feature;
- If additional padding has been requested in NOCS, you should take this into account when manufacturing the feature;
- You are responsible for skiving the edges of the feature;
- Neskrid is not responsible for any pressure spots and/or fit problems;
- Our production staff must be able to slide the feature over the last at all times. Should this not be possible, the feature cannot be processed;
- The feature supplied by you, should be delivered around the last with a height of up to 10 mm below the requested shaft height and provided with lasting allowance.