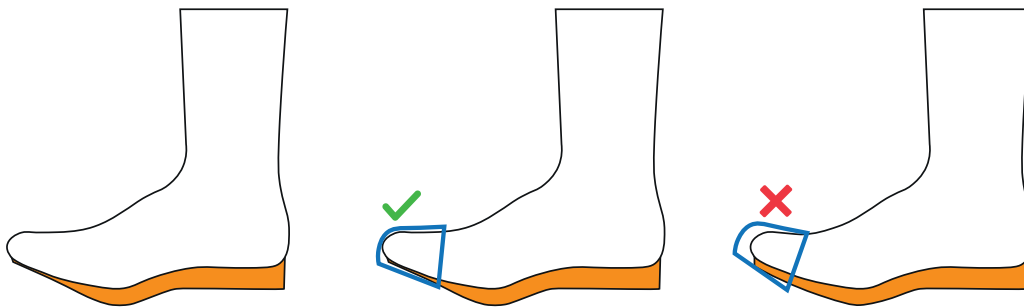


## INSTRUCTION PROTOCOL **TOE CAPS**

This protocol describes how to use test toe caps to accurately assess the size and fit of a shoe and last (including the footbed). The toe cap also provides an impression of the aesthetics of the final shoe. Crucially, the design of the toe cap **already accounts for the thickness of the lining and the anti-perforation insole.**

### **PROCEDURE**

1. On the download page, you can consult the dimensions of the composite safety toe caps used in the footwear. Here you will also find the maximum permitted thickness of the footbed (including the cover) in the 'safety zone'. **Please note: this thickness must not be exceeded.**
2. Use the table to determine which toe cap is most suitable for your design concept.
3. Grind the footbeds uniformly across the entire safety zone back to the maximum permitted thickness. This recess is compensated for during production, thereby ensuring the rocker is maintained.
4. Slide the toe cap over the front of the last (including the footbed) until it fully abuts the proximal end (heel or waist).
5. Check if the toe cap is aligned straight from all angles (refer to illustration).



6. If the toe cap is not aligned straight, return to step 2 and select a more appropriate last or toe cap.
  - If necessary, trial a different type or size of toe cap
  - The last must be adjusted until the protocol can be correctly followed.

### **IMPORTANT NOTES**

The chosen toe cap is for **indication** only, and **no rights** can be derived from its use. However, employing the toe cap helps you with the following:

- Pre-adjustment of the last can be performed to create the most aesthetic concept possible, thereby preventing the placement of an unnecessarily large safety toe cap.
- You can check if a composite safety toe cap even fits your design concept.
- You get an idea of the aesthetic appearance of the finished shoe.

Neskrid's Production Department retains the final authority on the decision regarding the size and type of composite safety toe cap that will ultimately be applied.