

INSTRUCTION PROTOCOL **CUSTOM SOLE KIT**

RECEIPT

1. You will receive the following components:

- Lasted shoes (for your own finishing)
- Concept: Custom Sole KIT
- Bonded blocks in the requested thickness
 - **Note:** It is **not** permitted to drill holes in the blocks for weight reduction (applies only to 4Allworks).
 - **Use exclusively** the materials supplied by Neskrid for this order, with the exception of the adhesives to be used (applies only to 4Allworks).
- Outsole supplied separately.
 - The outsole has been roughed and primed (halogenated); optimal performance is within two weeks of receipt.



PROCESSING

2. Buff the bonded blocks according to the desired concept.
3. Prepare the contact surfaces for bonding:
- Remove dust and degrease the bonded blocks thoroughly (for example with acetone).
 - Halogenate the outsole one more time.
 - **Important:** Take into account the dwell time after halogenation for optimal performance. Refer to the instructions on the packaging of the halogen primer.

BONDING THE OUSOLE (MANDATORY AT 4ALLWORKS)

4. Follow these steps to attach the outsole:
- Apply a PU primer with 5% hardener to both contact surfaces.
 - Allow the primer to dry for at least 15 minutes.
 - Apply PU contact adhesive/PUR adhesive with 5% hardener to both contact surfaces.
 - Allow the bonded parts to dry for 45-60 minutes.
 - Heat the bonded blocks and activate the outsole to approximately 80°C.
 - Join both contact surfaces accurately within 20 seconds.
 - Press the assembly at a minimum of 5 bar for at least 15 seconds.

FINISHING

5. Allow the footwear to cool for 24 hours before further processing.
6. After attaching the outsole, rough up the rand area with a sharp abrasive belt to ensure the outsole adheres properly.

FINISHING

7. Remove the lasts:

- Remove the lasts from the shoes as usual
- Carefully remove the silicone under the safety toe cap by hand to avoid damaging the lining (applies only to 4Allworks)..

GENERAL NOTES

- The indicated drying and heating times are indicative and may vary depending on the temperature and humidity in your workshop. Always consult the specific instructions from your material supplier.
- **Note:** Supplying lasted shoes may affect the usual quality control procedures.
- Neskrid does not accept warranty claims regarding the outsole or its bonding.